

# ML-111

Single-thread, Chainstitch Basting Machine

# JUKI



- High efficient basting works at a sewing speed of 1,800sti/min.
- Chainstitch is continuously formed with a single thread and by a blind looper which eliminates the need for a bobbin thread refilling. In addition, the basted seam can be easily undone.
- Basting works are efficiently done with a maximum stitch length of 10mm which is easily set up by a control dial.

## ● SPECIFICATIONS

| Model name                          | ML-111                                           |
|-------------------------------------|--------------------------------------------------|
| Max. sewing speed                   | 1,800sti/min *                                   |
| Max. stitch length                  | 10mm                                             |
| Needle bar stroke                   | 35mm                                             |
| Lift of the presser foot            | By hand: 5.5mm, By knee: 12mm                    |
| Needle (at the time of delivery)    | TV×7 (#14) #11~#14                               |
| Thread take-up                      | Needle bar thread take up                        |
| Feed dog                            | 3-row feed dog                                   |
| Looper                              | Blind looper                                     |
| Lubrication                         | By an oiler                                      |
| Lubricating oil                     | JUKI New Defrix Oil No.1 (equivalent to ISO VG7) |
| Distance from needle to machine arm | 300mm                                            |
| Size of bed                         | 476mm×178mm                                      |
| Weight of the machine               | 29kg                                             |

\* "sti/min" stands for "Stitches per Minute"

## ● APPLICATIONS

- The basting of the front edges, edge and stand of collars, flaps of men's and ladies' suits and coats.
- The basting of the waist bands, the flies of trousers slacks, etc.

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\* Specifications and appearance are subject to change without prior notice for improvement.  
\* Read the instruction manual before putting the machine into service to ensure safety.  
\* This catalogue prints with environment-friendly soy ink on recycle paper.



Registered Organization : JUKI CORPORATION Head Office  
The Scope of the Registration : The activities of research, development, design, sales, distribution, and maintenance services of industrial sewing machines, household sewing machines and industrial robots, etc., including sales and maintenance services of data entry systems.