






JTR-MF7923/BHA Series

Bottom Hemming Automat

| TIMESAVING | | | |
|---|---|---|---|
| TIME MANUEL METHOD | TIME AUTOMATED METHOD | TIMESAVING PERCENT | |
| 17 SEC | 9.6 SEC | 44% | |
| *Time-saving is calculated for this machine is with 1 operator 2 machines | | | |
| ADDITIONAL BENEFITS | | | |
| ONE OPERATOR TWO MACHINES | STANDARD QUALITY | EASY OPERATION | SPEED |
|  |  |  |  |

| HEMMING SIZE | NEEDLE GAUGE | | | | |
|---|---------------------|---------------------|---------------------|---------------------|---------------------|
|  Hemming Size 16-28 mm | BOTTOM COVER | BOTTOM COVER | BOTTOM COVER | TOP COVER | TOP COVER |
| | 2 NEEDLES 4.8 mm | 3 NEEDLES 5.6 mm | 3 NEEDLES 6.4 mm | 3 NEEDLES 5.6 mm | 3 NEEDLES 6.4 mm |
| | TOP COVER | | | | |
| | 2 NEEDLES 4.8 mm | 2 NEEDLES 5.6 mm | 2 NEEDLES 6.4 mm | 2 NEEDLES 5.6 mm | 2 NEEDLES 6.4 mm |
| | | 2 NEEDLES 2.8 mm | 2 NEEDLES 3.2 mm | 2 NEEDLES 2.8 mm | 2 NEEDLES 3.2 mm |



Highlights

- Able to sew t-shirt bottom in tubular form with or without side seam
- 1 operator can operate 2 or 3 machines
- Automatic step motor controlled size change between different sizes via touchscreen
- Size tolerance system adapts machine for measurement differences up to 1 cm for each size
- 2 or 3 needle coverseam stitch with perfect overlap sewing stitch at the end of operation
- Minimum fabric trimming waste due to servo motor controlled left hand knife system
- Photocell controlled bottom edge guiding system
- Automatic stacker

TECHNICAL SPECIFICATION

| | |
|---------------------------------------|---|
| Machine Head (Standard) | MF7923H23 |
| Motor | Efka AB221 Direct Drive Servo |
| Max. Sewing Speed | 5.500 rpm |
| Max. Sewing Speed in Operation | 4.500 rpm |
| Capacity | 2.400 - 3.000 t-shirts / 9 hours (1 operator 1 machine) 4.500 - 5.000 t-shirts / 9 hours (1 operator 2 machines) |
| Daily Piece Counter | Available |
| Thread Breakage Detection | Available |
| Max. - Min. Bottom Hem Length | 33 cm - 78 cm |
| Max. - Min. Bottom Hem Width | Standard: 20 mm by adjustment: 16 - 28 mm |
| Min. - Max. Stitch Length | 2 mm - 3,5 mm |
| Needle Type | UY - 128 GAS #11 |
| Needle Gauge | 4,8 mm - 5,6 mm - 6,4 mm |
| Power Requirement / Power Consumption | Single-phase 220V-240V / 5.5A-0.85KW |
| Compressed Air / Air Consumption | 6 Bar / 248lt/min |

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WHEN YOU PLACE ORDERS

Please note when placing orders, that the model name should be written as follows.

[illegible]

JTR-MF7923H2 / 5 / BHA / / / / / E

| Sewing Model | Code |
|---|-------------|
| Coverseam (with left hand fabric trimmer) | MF7923H23 |
| Dry Head Coverseam (with left hand fabric trimmer and sliding presser foot) | MF7923DH25 |

| Definition | Code |
|------------------------|------|
| Bottom hemming automat | BHA |

| Optional Feature 2 | Code |
|--------------------|------|
| Condensed stitch | CS |
| Without | Z |

| | |
|---------------------|-------------|
| Power Supply | Code |
| Single phase 220V | E |

SHIPMENT DETAILS

| | |
|---|------------------|
| Machine net weight | 195 kg |
| Machine gross weight (Including palette and package) | 250 kg |
| Machine net dimensions: | |
| Withdh | 110 cm |
| Lenght | 240 cm |
| Height | 170 cm |
| Package dimensions: | |
| Withdh | 130 cm |
| Lenght | 150 cm |
| Height | 150 cm |
| HS code | 8452.21.00.00.00 |



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- * Specifications and appearance are subject to change without prior notice for improvement.
- * Read the instruction manual before putting the machine into service to ensure safety.
- * This catalogue prints with environment-friendly soyink on recycle paper.
- * Paper from responsible sources **FSC™ C001712**

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